



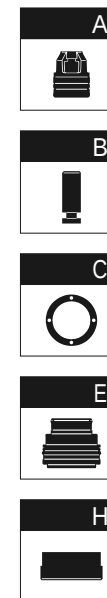
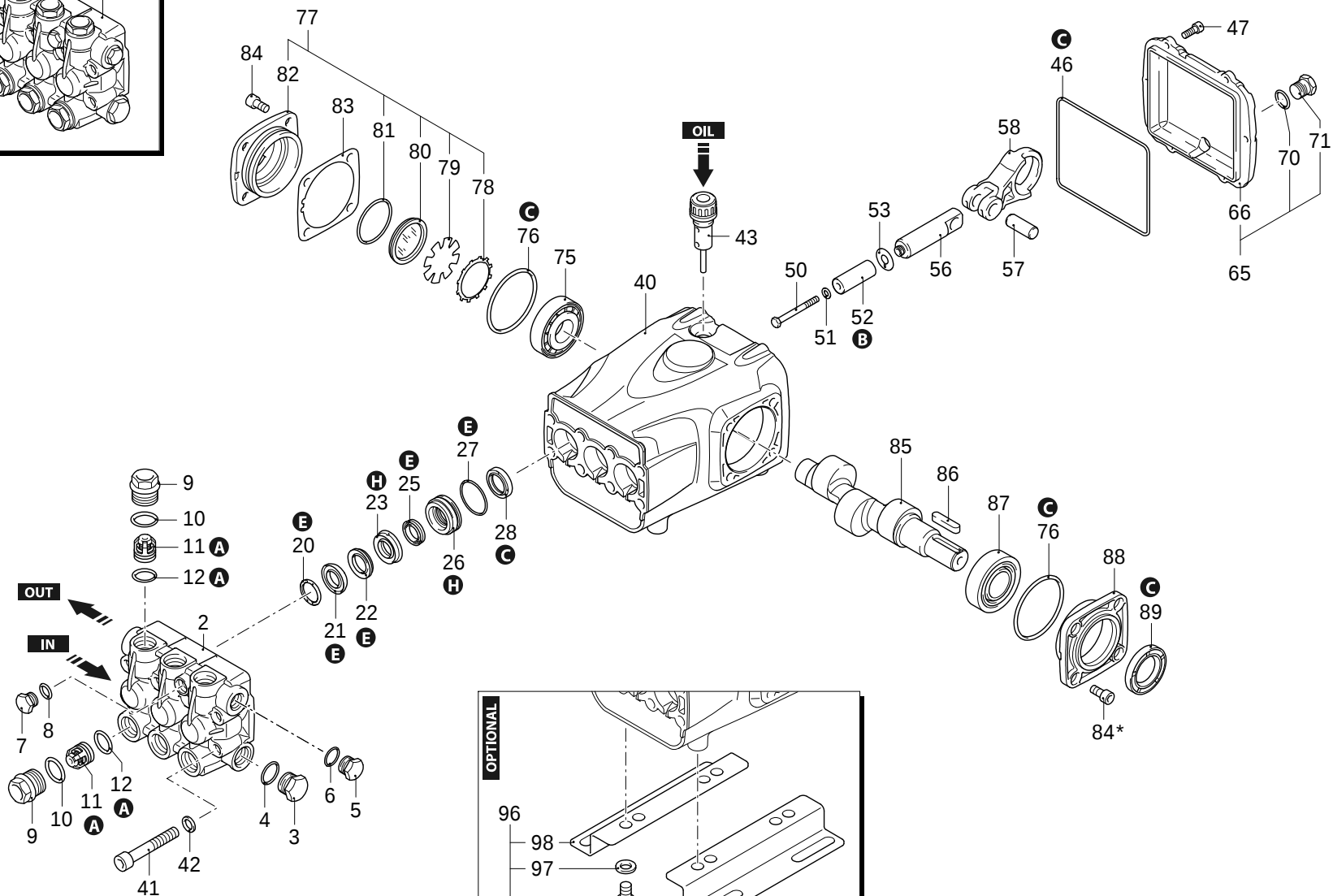
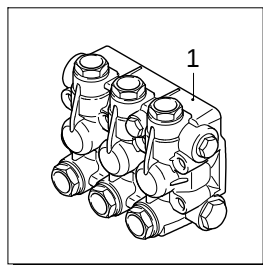
Series 402

RG

N

1450rpm

Ø 24mm



AR_s402-02_Ø18

21/03/2025



Series 402

RG

N

1450rpm

ø 24mm

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	4029200	Head assembly	Ø 18	1			76	1941380	O-ring	Ø 66,34x2,62	2		
2	4020020	Head	Ø 18	1			77	4029000	Cover	complete	1		
3	820361	Plug	1/2" G brass	1	C=40Nm		78	4020080	Ring		1		
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54		79	4020070	Plate		1		
5	1980740	Plug	3/8" G brass	1	C=20Nm		80	4020160	Level gauge		1		
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54		81	3680250	O-ring	Ø 45,69x2,62	1		
7	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14		82	4020150	Cover		1		
8	820510	O-ring	Ø 10,82x1,78	1			83	4020100	Shim 0.05mm		1		
9	4020140	Plug		6	C=54Nm / Loxeal 55-14		83	4020110	Shim 0.10mm		1		
10	960160	O-ring	Ø 17,86x2,62	6	Lubricate with grease Molykote PG54		83	4020120	Shim 0.19mm		1		
11	1389051	Complete valve		6			83	4020130	Shim 0.25mm		1		
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54		84	850370	Screw	TCEI M8x16	4	C=24,5Nm	
20	960110	Ring	support Ø 18	3			84*	850370	Screw	TCEI M8x16	4	C=24,5Nm	
21	1382740	Water seal	Ø 18	3	Lubricate with grease Molykote PG54		85	2980250	Shaft	1 marked	1		
22	2340310	Ring	anti-extrusion	3			86	3200230	Key		1		
23	2980070	Piston guide	front Ø 18	3			87	1941370	Bearing		1		
25	880330	Water seal	Ø 18	3			88	4020040	Cover		1	C=25Nm	
26	1942480	Piston guide	rear Ø 18	3			89	820681	Ring	seal	1	C=10Nm / Loxeal 55-14	
27	820490	O-ring	Ø 34,65x1,78	3			96	2748	Foot kit		1		
28	1943730	Ring	seal	3			97	200231	Washer		4		
40	4020010	Pump body		1			98	1940370	Foot		2		
41	2980100	Screw	TCEI M10x70	8	C=53Nm		99	1940380	Screw	TCEI 10x18	4	C=50Nm	
42	650530	Washer		8			A	2864	Valve kit		1		
43	1140370	Oil plug	with oil dipstick	1			B	2872	Piston kit	Ø 18	1		
46	1940410	O-ring	Ø 132x3	1			C	47083	Oil seal kit		1		
47	1200430	Screw	TCEI M6x16	6	C=10Nm / Loxeal 55-14		E	46848	Water seal kit	Ø 18	1		
50	1941640	Screw	TE M6x60	3	C=7Nm / Loxeal 55-14		H	42172	Piston guide kit	Ø 18	1		
51	1340600	Washer		3									
52	1941020	Piston	Ø 18	3									
53	1383190	Plate		3									
56	1940960	Piston	guide	3									
57	1940060	Pin		3									
58	2980010	Connecting-rod		3	Lubricate with grease Molykote BR2 PLUS								
65	4029001	Cover	complete	1									
66	4020030	Cover		1									
70	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54								
71	1980740	Plug	3/8" G brass	1	C=20Nm								
75	1140420	Bearing		1									

Revision: 1

Oil type: SAE 15W40

Validity: < XX/YY = From week/year

Date: 21/03/2025

Oil quantity: 0,960 Kg

C= Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

70008 - RG 21.20 N